



PRODUCT GUIDE



Built on tradition. Crafted just for you.





OUR MISSION

THANK YOU FOR CHOOSING CORONA MILLWORKS

Since opening our doors in 1995, Corona Millworks has grown through a simple promise: deliver the best, every time. We take pride in sourcing top-quality materials, forging lasting partnerships, and making choices that stand the test of time, for our employees, our customers, and the generations ahead.

We are more than a millwork manufacturer. We are your trusted guide, helping you choose the right materials and solutions for your business. We are your steadfast ally, ensuring you have the support you need to meet every deadline and satisfy every demanding client. And we are your dedicated partner, standing by you long after the sale with craftsmanship, service, and reliability you can count on.

Corona Millworks was founded on the belief that integrity, precision, and true partnership matter. From doors and drawer boxes to components and accessories, every product is crafted from quality materials, manufactured to your specifications, and delivered with the service your shop deserves.

When you choose Corona Millworks, you're choosing a partner built on tradition, crafted just for you.



**Trust us to keep your
projects moving.**

CONTENTS

Our Mission	3
Content	5
Wood Selection	6
Wood Doors	8
Cope-N-Stick 1/4" Recessed Panel	9
Cope-N-Stick Raised Panel	11
Cope-N-Stick Arched Doors	14
Mitered 1/4" Recessed Panel	17
Mitered Raised Panel	18
Applied Moulding	20
Mini Shaker Doors	22
Reeded Doors	24
Louver Panels	27
Wood Door Outside Edge Details	29
E-Series Doors	30
Modern Doors & Drawer Fronts	31
E-Series Materials	33
Rigid Thermo Foil Doors	34
Door Styles	37
Door Profiles & Outside Edge Details	39
Drawer Boxes	40
Specialty Drawer Boxes & Options	42
Warranty Coverage & Customer Responsibility Guidelines	47
Online Ordering	61

CONTACT INFORMATION

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5572 Edison Avenue
Chino, California 91710

Arizona Headquarters
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Tolleson, Arizona 85353

Order 800.200.0975
Office 909.606.3288
Fax 909.606.3270

CoronaMillworks.com
info@coronamillworks.com

*Specifications and details featured in this guide are subject to change and availability.
Please contact customer service for questions or more detailed product information.*

WOOD SELECTION

Alder
Knotty



ALDER
Select++*



ASH
Select



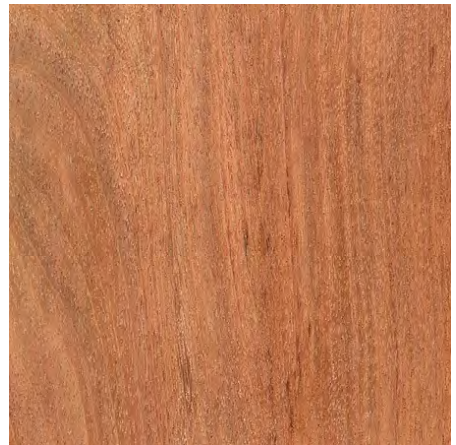
BEECH
Euro Steamed



BIRCH
Select White



CHERRY
Select++*



MAHOGANY
African



MAPLE
Paint Grade w/Birch Panel



MAPLE
Paint Grade w/MDF Panel



MAPLE
Select Hard White*++



MAPLE
Soft



OAK
Rift White*++



OAK
Select Red



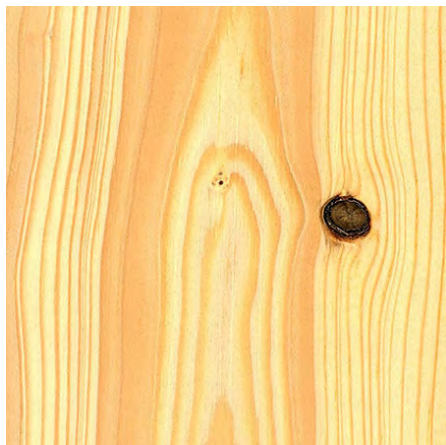
OAK
Select White*++



PECAN
Select



PINE
Knotty



WALNUT
Select*++



* These materials can be ordered as a 3/8 veneer panel.

++ Check warranty information when ordering outside of California.

At **Corona Millworks**, every wood species is hand-selected for its durability, character, and unique grain. Each variant has its own personality and natural markings, giving your cabinetry depth whether you're working traditional or modern.

WOOD DOORS

COPE-N-STICK
MITERED
APPLIED MOULDING
LOUVER
CONTEMPORARY

Standard grain direction is vertical for doors and horizontal for drawer fronts. Center rail required on doors 48" and over. Specifications and details featured in this guide are subject to change and availability.

COPE-N-STICK

1/4" RECESSED PANEL

Keep it simple. That is the philosophy behind our flat panel Cope-N-Stick wood doors. These doors feature a streamlined recessed panel set in a solid wood butt-joint frame. Solid slab and matching 5-piece drawer fronts are available for most door styles. 5-piece drawer fronts will have a reduced top and bottom rail.

ASHLEY



*ORDER AS MADISON FOR 7/16" PANEL

BARBOUR



CS-467 RECESSED



*ORDER AS CS-467 FOR 7/16" PANEL

CS-626 RECESSED



*ORDERS AS CS-626 FOR 7/16" PANEL

MODESTO



*ORDER AS SNOWDEN FOR 7/16" PANEL

SCOTTSDALE



*ORDER AS VILLA MARIA FOR 7/16" PANEL

SYLVAN



*ORDER AS SYLVAN SOLID FOR 7/16" PANEL

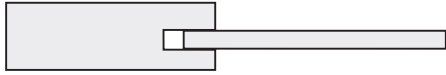
VENUS



For additional Cope-N-Stick door styles and drawer front information please visit CoronaMillworks.com. Matching 5-piece drawer fronts, cut-for-glass, and French Lite options are available for most door styles.

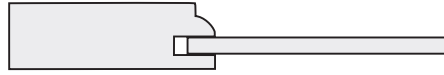
COPE-N-STICK 1/4" RECESSED PANEL PROFILES

ASHLEY

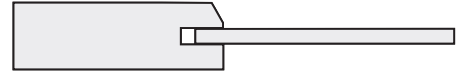


*ORDER AS MADISON FOR 7/16" PANEL

BARBOUR

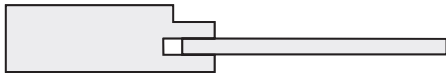


CS-467 RECESSED



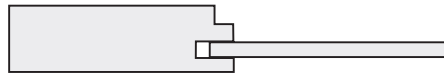
*ORDER AS CS-467 FOR 7/16" PANEL

CS-626 RECESSED



*ORDER AS CS-626 FOR 7/16" PANEL

MODESTO



*ORDER AS SNOWDEN FOR 7/16" PANEL

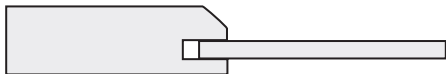
SCOTTSDALE

GROOVE ON RAILS



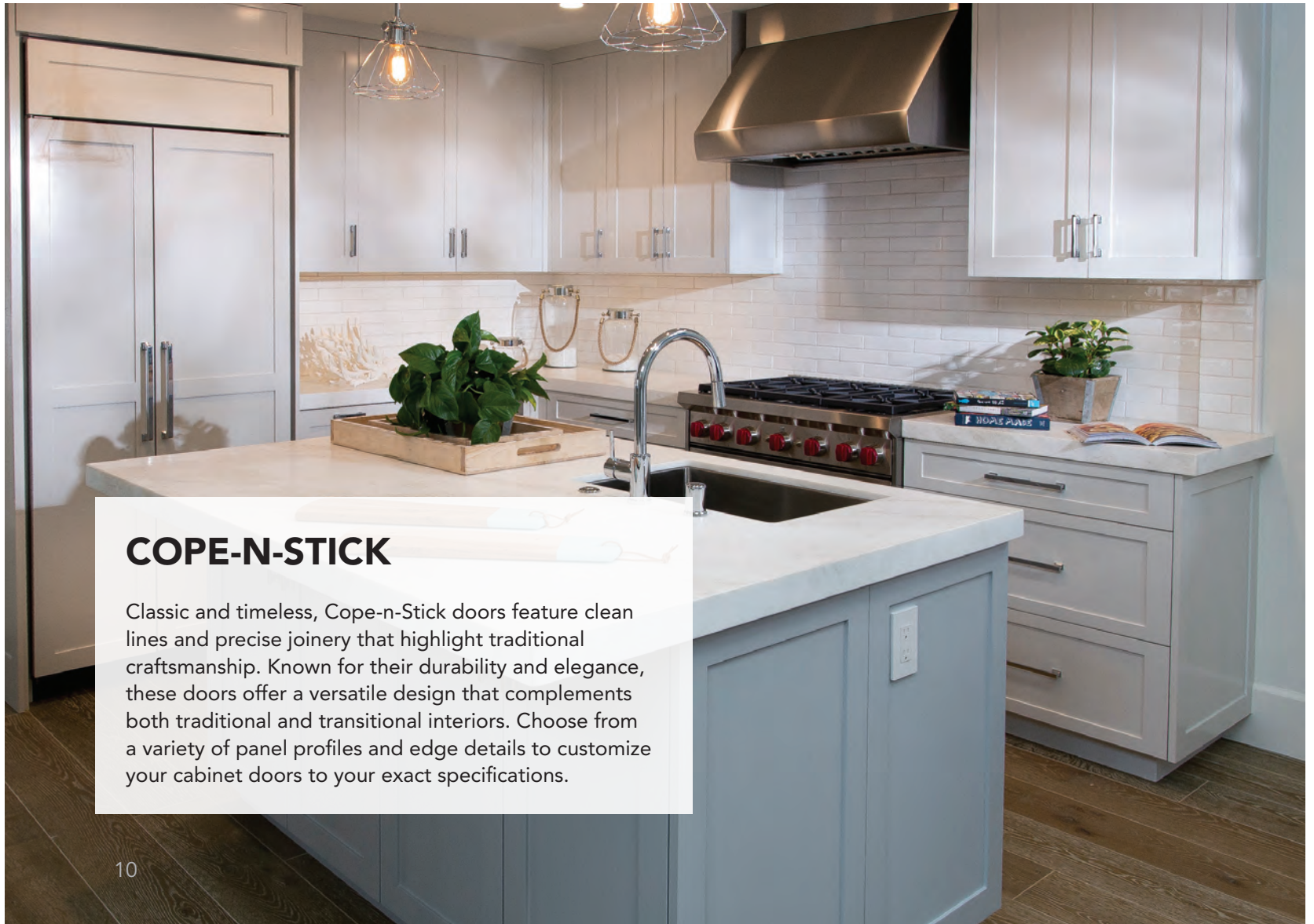
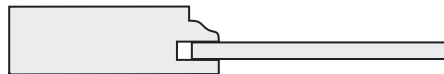
*ORDER AS VILLA MARIA FOR 7/16" PANEL

SYLVAN



*ORDER AS SYLVAN SOLID FOR 7/16" PANEL

VENUS



COPE-N-STICK

Classic and timeless, Cope-n-Stick doors feature clean lines and precise joinery that highlight traditional craftsmanship. Known for their durability and elegance, these doors offer a versatile design that complements both traditional and transitional interiors. Choose from a variety of panel profiles and edge details to customize your cabinet doors to your exact specifications.

RAISED PANEL

Elevate your design. Our Cope-N-Stick doors feature a raised panel profile that is set in a butt-joint solid wood frame. Solid slab and matching 5-piece raised panel drawer fronts are available for most door styles. 5-piece drawer fronts will have a reduced top and bottom rail.

ACUARIO



ALEXANDER



ALEXIS



ARIEL



ARROYO



ASTRON



BROOKS



HARLEY



For additional Cope-N-Stick door styles and drawer front information please visit CoronaMillworks.com. Matching 5-piece drawer fronts, cut-for-glass, and French Lite options are available for most door styles.



HELIO



LAKWOOD



PRISCILLA



RIVERTON



TUSCANY



VEGA

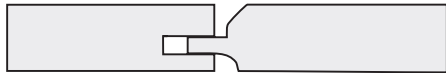


COPE-N-STICK RAISED PANEL PROFILES

ACUARIO



ALEXANDER



ALEXIS



ARIEL



ARROYO



ASTRON



BROOKS



HARLEY



HELIO



LAKWOOD



PRISCILLA



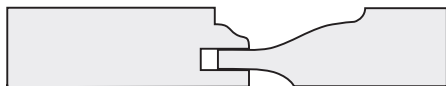
RIVERTON



TUSCANY



VEGA



ARCHED DOORS

Arched doors add a little architecture and a lot of character to any build.



ARCHED STYLES

Add sophistication to any build. Looking to add something unique? These doors can also be ordered with a double arch if that suits you. They are available in standard frame widths to match the following cope-n-stick door styles.

CATHEDRAL ARCH



CONTINUOUS ARCH



FRENCH ARCH



STANDARD DOOR NAME | MATCHING ARCHED DOOR NAME

CATHEDRAL ARCH

ARIEL		GAMMA
ASTRON		GALAXY
BARBOUR		BONNY
HARLEY		PHOENIX
HELIO		AURORA
PRISCILLA		VICTORIA
VEGA		SOL
VENUS		TRITON

CONTINUOUS ARCH

ARIEL		NICOLAUS
ASTRON		ORION
BARBOUR		COLUMBUS
HARLEY		GEMINI
HELIO		CORVUS
PRISCILLA		RUBIO
VEGA		LUNAR
VENUS		JOVIAN

FRENCH ARCH

ARIEL		PAVO
ASTRON		SATURN
BARBOUR		ARLINGTON
HARLEY		ANDROMEDA
HELIO		LIBRA
PRISCILLA		SERENA
VEGA		JUPITER
VENUS		ARVADA

For additional Cope-N-Stick door styles and drawer front information please visit CoronaMillworks.com
 Matching 5-piece drawer fronts, cut-for-glass, and French Lite options are available for most door styles.

MITERED DOORS

Mitered doors deliver the polished, luxurious look that designers love and your customers expect. With precise corner joinery and plenty of profile options, they let you offer elevated style without adding complexity. We build every door to your specs so you can focus on keeping projects on schedule and clients impressed.



MITERED 1/4" RECESSED PANEL

The sleek recessed panel and decorative solid wood Mitered frame give these doors a modern and sophisticated look. Solid slab and matching 5-piece drawer fronts are available for most door styles. 5-piece drawer fronts will have a reduced frame.

CARMEL



*ORDER AS SIERRA FOR 7/16" PANEL

CMT-629 RECESSED



*ORDER AS CMT-629 FOR 7/16" PANEL

CRESTVIEW



HERMOSA



*ORDER AS WINSTON FOR 7/16" PANEL

KOPER



SANDY



*ORDER AS AMBER FOR 7/16" PANEL

SANTA CRUZ



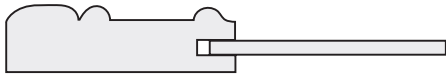
SUNSET



Check warranty information when ordering outside of California.

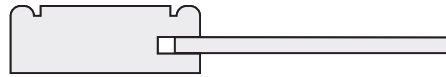
MITER 1/4" RECESSED PANEL PROFILES

CARMEL



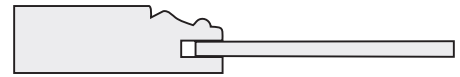
*ORDER AS SIERRA FOR 7/16" PANEL

CMT-629 RECESSED

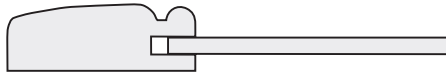


*ORDER AS CMT-629 FOR 7/16" PANEL

CRESTVIEW

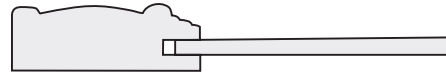


HERMOSA

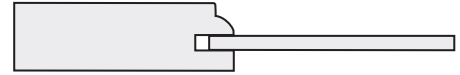


*ORDER AS WINSTON FOR 7/16" PANEL

KOPER

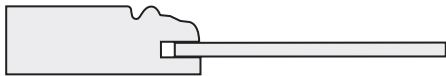


SANDY



*ORDER AS AMBER FOR 7/16" PANEL

SANTA CRUZ



*ORDER AS GRAHAM FOR 7/16" PANEL

SUNSET



RAISED PANEL

These raised panel Mitered frame doors provide an exceptional amount of detail. The combination of the frame and panel profiles make these wood door styles among the most elegant available. Solid slab and matching 5-piece drawer fronts are available for most door styles. 5-piece drawer fronts will have a reduced frame.

BELMONT



CMT-444



CM-3



CORTINA



For additional Mitered door styles and drawer front information please visit CoronaMillworks.com
Solid slab and matching 5-piece drawer fronts are also available for most door styles.

DAYTONA



DERBY



EMERALD



NEWPORT



MITER RAISED PANEL PROFILES

BELMONT



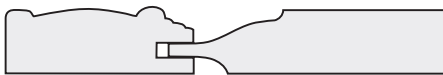
CMT-444



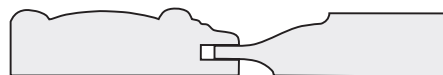
CM-3



CORTINA



DAYTONA



DERBY



EMERALD

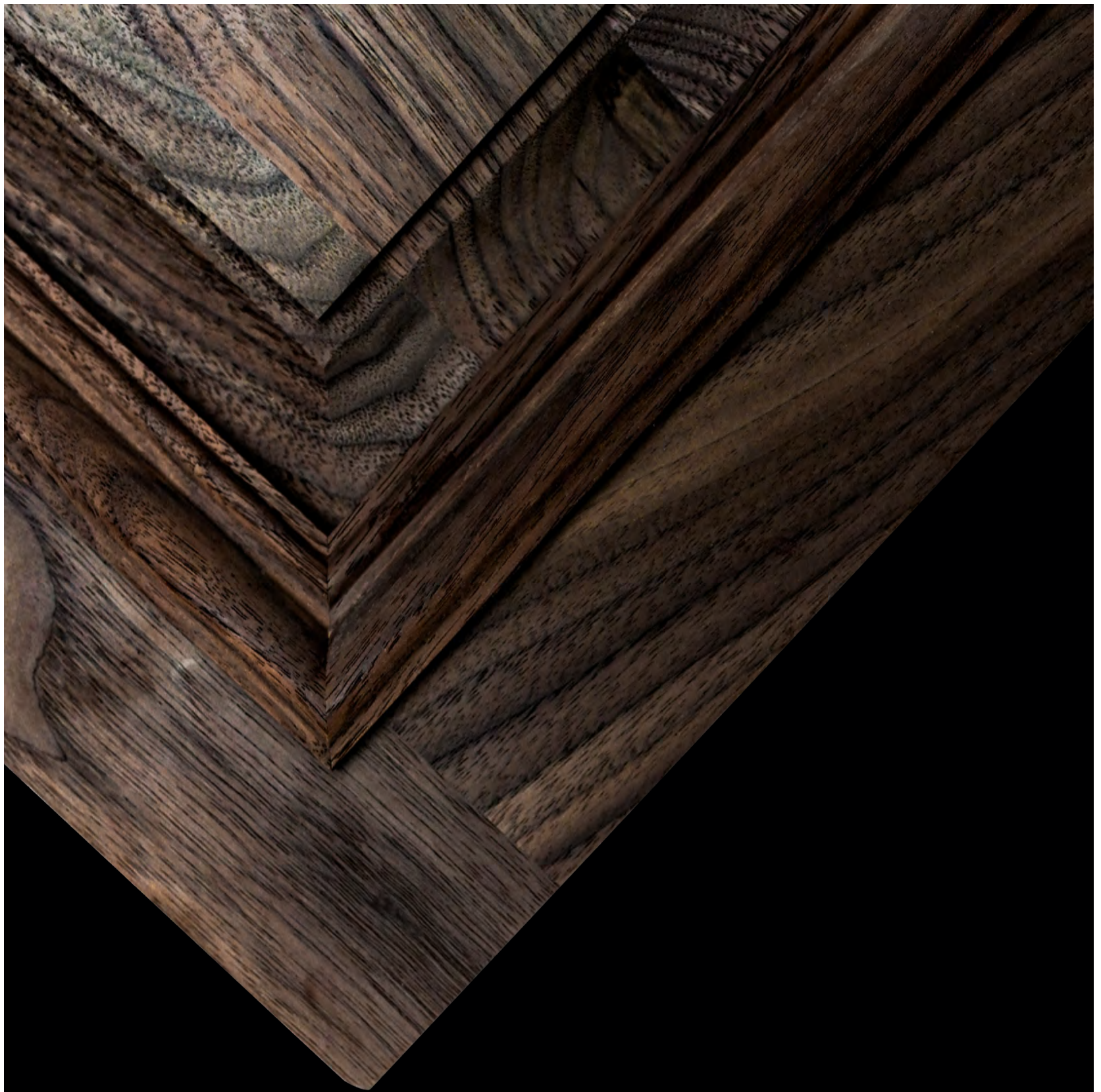


NEWPORT



MITERED DOOR

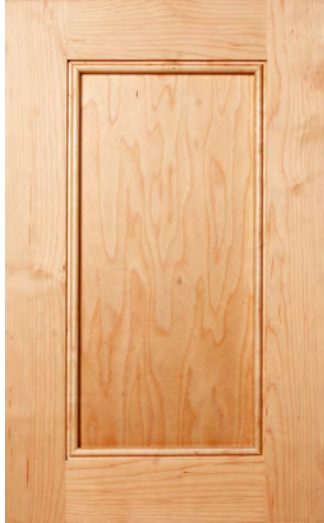
Mitered door styles offer precise corner joinery and a naturally decorative feel that brings depth and elegance to your cabinetry.



APPLIED MOULDING

For those seeking a more decorative touch, Applied Moulding doors add dimension and character. These doors feature additional moulding details on the face of the frame, creating a layered, custom appearance. Ideal for classic and high-end designs, Applied Moulding doors bring a rich, architectural element to your cabinetry.

ALINA



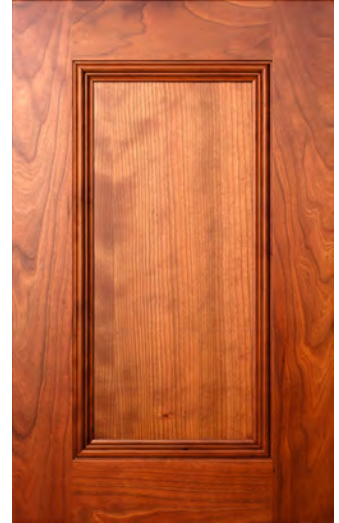
CARLTON



CASCADE



JACKSON



JANE



JUSTIN



SHERIDON

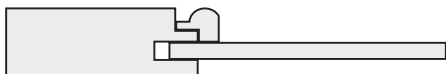


STRAGER



APPLIED MOULDING PANEL PROFILES

ALINA



CARLTON



CASCADE



JACKSON



JANE

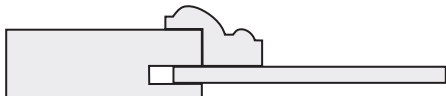


JUSTIN

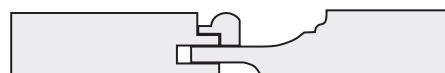


*ORDER AS HORIZON FOR 7/16" PANEL

SHERIDON



STRAGER



MINI SHAKER DOOR

Mini Shaker doors continue to be one of our most requested styles, and we have refined the process to produce them with exceptional consistency. Their narrow rails and crisp lines offer a modern twist that designers gravitate toward, giving you an easy way to meet customer demands while keeping production smooth and efficient.



CONTEMPORARY MINI SHAKER

Our mini shaker doors offer a contemporary take on the classic shaker style. These stylish doors have a modern streamlined look and look great in a wide range of architectural and design settings. They are available with a 1/4" or a 1/2" thick veneer or MDF panel that is wrapped inside a solid wood mitered frame. Complete the look by adding grain matching to your order.



3/4" FACE



1" FACE



1-1/4" FACE



1-1/2" FACE

1/4" PANEL OPTIONS

MSR-075



2-1/4" Mitered frame with 3/4" face

MSR-100



2-1/4" Mitered frame with 1" face

MSR-125



2-1/2" Mitered frame with 1-1/4" face

MSR-150



2-3/4" Mitered frame with 1-1/2" face

1/2" PANEL OPTIONS

MSS-075



2-1/4" Mitered frame with 3/4" face

MSS-100



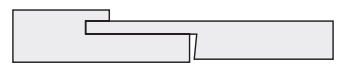
2-1/4" Mitered frame with 1" face

MSS-125



2-1/2" Mitered frame with 1-1/4" face

MSS-150



2-3/4" Mitered frame with 1-1/2" face

For additional Contemporary door styles and drawer front information please visit CoronaMillworks.com
Solid slab and matching drawer fronts are also available.



REEDED DOOR

Reeded doors bring texture, depth, and a custom look that designers love. They add instant visual interest to any space and give you a high-impact option that feels both modern and elevated.

REEDED PANELS

Reeded panels offer a sophisticated, textural design that adds depth and visual interest to any space. Their evenly spaced vertical grooves create a refined architectural look, making them ideal for accent walls, cabinet fronts, and custom furniture. Crafted with precision, our reeded panels bring a modern yet timeless detail to both residential and commercial projects.

RP-025 (1/4" FRAME)



RP-050 (1/2" FRAME)



RP-075 (3/4" FRAME)



RP-100 (1" FRAME)



RP-125 (1-1/4" FRAME)



REEDED PANEL PROFILES

SLAB WITH SOLID WOOD EDGE | SPECIAL HARDWARE REQUIRED | DOORS WIDTHS MUST BE ORDERED IN 1/4" INCREMENTS

RP-025



1/4" BEADED FRAME

RP-050



1/2" FACE

RP-075



3/4" FACE

RP-100



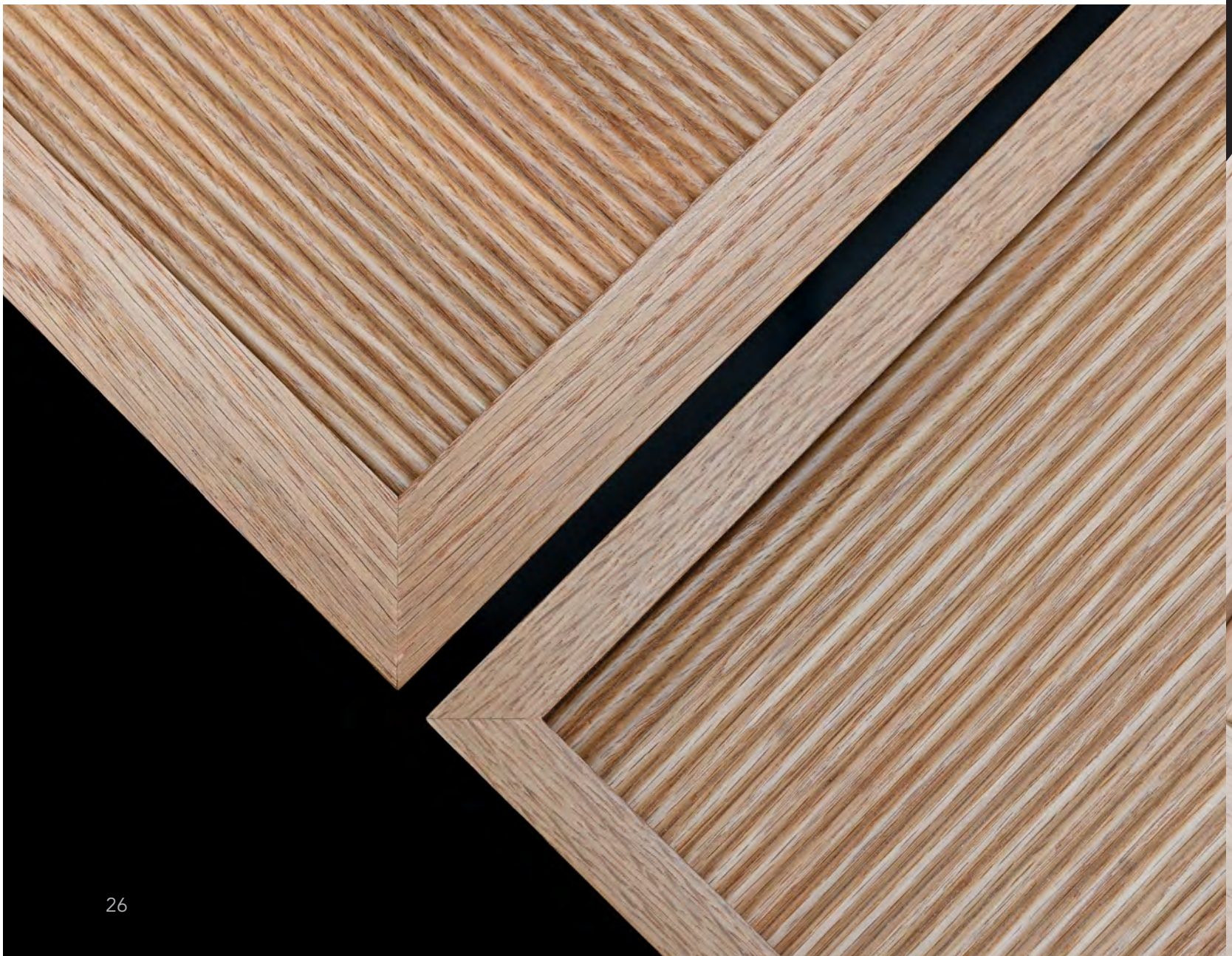
1" FACE

RP-125



1-1/4" FACE

**Beads are available
in 1/4" and 1/2" widths**



LOUVER PANELS

Louver panels feature angled slats that bring both style and function to cabinetry and architectural elements. Their open, airy design allows for improved ventilation while maintaining a clean and sophisticated look. Ideal for closets, built-ins, and specialty applications, our louver panels are crafted with precise spacing and consistent detailing to ensure a polished, high-quality finish.



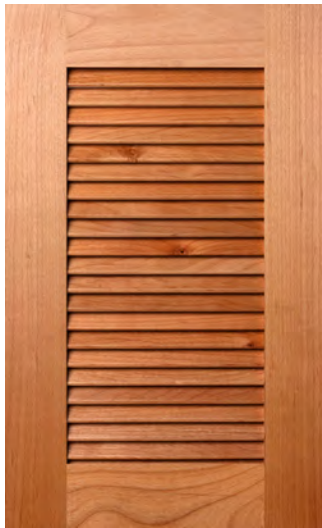
LOUVER PANEL

Louver panels feature angled slats that bring both style and function to cabinetry and architectural elements. Their open, airy design allows for improved ventilation while maintaining a clean and sophisticated look. Ideal for closets, built-ins, and specialty applications, our louver panels are crafted with precise spacing and consistent detailing to ensure a polished, high-quality finish.

CABRILLO



DONOVAN



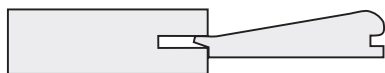
EASTON



TRUE LOUVER (AIR WILL PASS)

LOUVER PANEL PROFILES

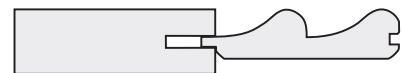
CABRILLO



DONOVAN



EASTON



*TRUE LOUVER (AIR WILL PASS)

**OUR SKILLED CRAFTSMEN
CAN FABRICATE A WIDE
RANGE OF SPECIALTY
DOORS & PANELS**

We offer Arched, Eyebrow, French Lites, Wainscot, Valances, Special Panels, and more.

For more information, please contact your account manager or customer service at 800.200.0975. Additional information can also be found on our website at CoronaMillworks.com

OUTSIDE EDGE DETAILS

Standard outside edge detail for wood doors and drawer fronts is **SQUARE (OD-6)**.
 Please be aware that certain door styles are not compatible with all outside edge details.



E-SERIES DOORS

DOOR STYLES
STOCKED MATERIALS

*Specify vertical or horizontal grain when ordering grain matching & glass options are available.
5-piece options are not available in all material types.
For additional E-Series door styles and information please visit CoronaMillworks.com*

MODERN DOORS & DRAWER FRONTS

5-PIECE (SHAKER)
ES5-100



3-PIECE (SIENNA)
ES3-100



1-PIECE (SLAB)
ES1-100



5-PIECE (MINI SHAKER)
EMS-100



GENERAL INFORMATION

E-Series doors produced by Corona Millworks feature a nearly invisible glue line. Our state-of-the-art edge bander provides better penetration without losing the strength of the bond. PUR (Polyurethane) adhesive can be up to six times more moisture resistant than EVA glues, and has a faster curing time. PUR adhesives are unfilled, producing tight joints and is transparent so it can be used with edge banding material of almost any color. Additionally, these doors are more resistant to heat, water, moisture, and steam.

Laser edge banding is also available by request for some material brands. E-Series doors fabricated with laser edge band are finished with zero-joint laser edge band applied with a true laser edge bander. The edge band's pre-applied, co-extruded polymer functional layer replaces glue that is traditionally used, resulting in a superior and seamless joint between the edge band and board. The bond is equal to or greater than PUR which creates an upscale finished product with long term quality.

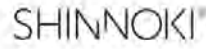


E-SERIES DOOR

Our E-Series doors are offered in a variety of colors and finishes including high gloss, super matte, hyper-realistic wood textures and metallic finishes that designers love. Reach out to your account manager for details and samples.

VENEER & SPECIAL ORDER MATERIALS ARE ALSO AVAILABLE

Below are some of the most popular material suppliers we source our materials from:



RIGID THERMO FOIL DOORS

THERMOFOIL DOORS STYLES
OUTSIDE PROFILES

*Specifications and details featured in this guide are subject to change and availability.
For additional RTF door styles and drawer front information please visit CoronaMillworks.com
Matching routed drawer fronts and glass options are available for most door styles.*

INTRODUCING THE COLLECTIONS

Discover a smarter, more streamlined way to select your materials.

Our newly curated Foil Chain Collections bring together the colors and textures our customers use most, along with fresh, on-trend additions designed to elevate your projects.

Each collection is organized with purpose to help you specify faster, coordinate finishes with ease, and present your ideas with confidence.



Core Collection

A dependable selection of versatile, high-demand finishes that create a strong visual base. Ideal for kitchens, closets, built-ins, and commercial environments where clean, reliable neutrals matter.

Heritage Collection

Timeless, classic finishes that bring warmth and lasting appeal. A great fit for traditional, transitional, and multi-residential projects.

Premium Woodgrain Collection

High-fidelity rich wood textures with exceptional realism. Offers the beauty of natural wood with the consistency and durability of foil.

Premium Matte Collection

Ultra-smooth, low-sheen colors with a soft-touch feel. A modern, elevated option for contemporary kitchens, closets, and office projects.

Allure Collection

Bold, expressive finishes including color-forward designs and specialty textures inspired by metal and leather. Perfect for standout design moments.

Closet Collection

A specialty selection created just for our closet customers, featuring complementary back options for a harmonious look inside and out.

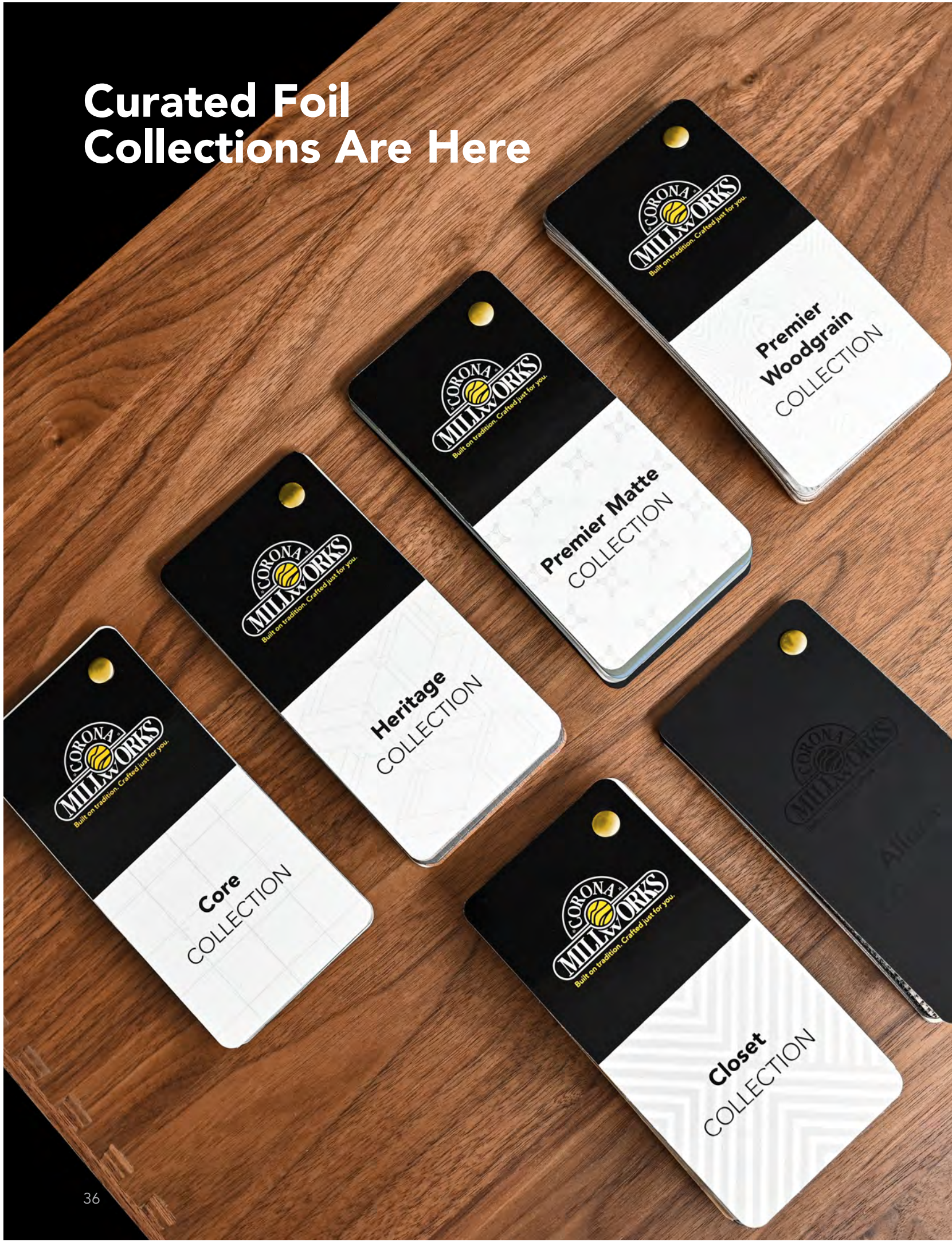
Why you'll love these collections

- Easy to navigate and quick to reference
- Curated for real project demands
- Consistent, repeatable finishes
- Excellent for client presentations and design reviews
- Organized to help you choose the right option every time

Samples available for purchase:

- Core Collection
- Heritage Collection
- Premium Woodgrain Collection
- Premium Matte Collection
- Allure Collection
- Closet Collection
- Complete Collection

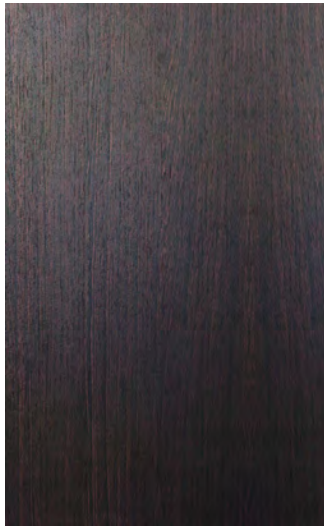
Curated Foil Collections Are Here



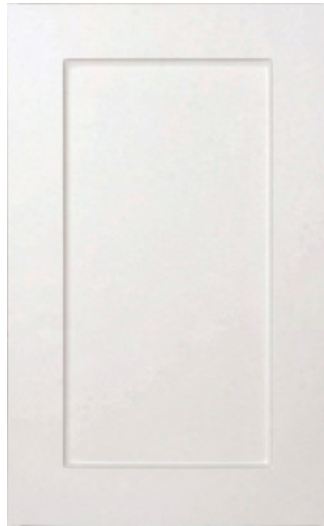
DOOR STYLES

An excellent alternative to paint and stain, our Thermofoil doors are composed of an MDF core with a thermo wrapped covering. They do not chip or flake and are uniform in color. These doors are available in a wide range of colors, finishes, and textures. From solid colors, to wood grains, to high-gloss options we offer finishes to fit most any design style. If cared for properly these doors will provide years of long-lasting use and beauty.

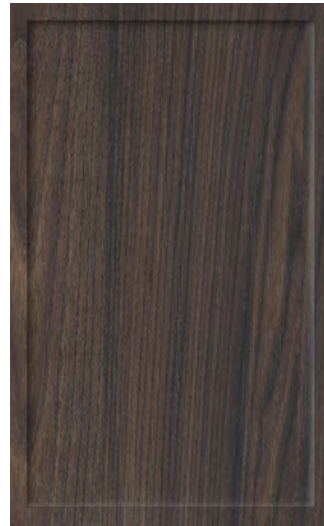
CM 100



CM 131



CM 160



CM 181



CM 182



CM 400



CM 540



CM 712



For additional Rigid Thermo Foil door styles and drawer front information please visit CoronaMillworks.com

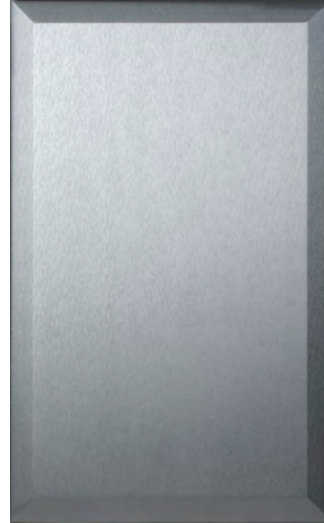
CM 722



CM 731



CM 732



CM 756



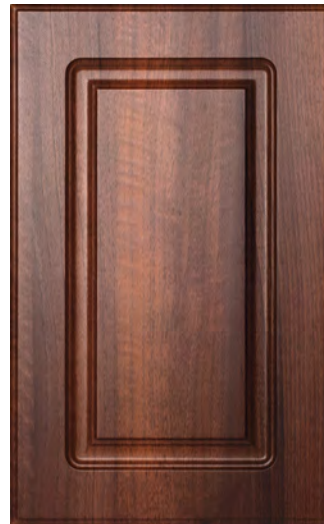
CM 766



CM 777



CM 785



CM 800



CM 819



CM 942



CM 977



CM 980

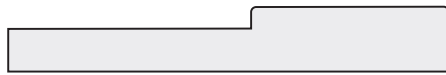


PROFILES

DOORS



CM 100



CM 131



CM 160



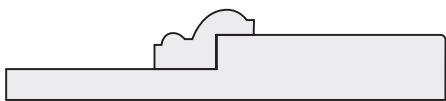
CM 181



CM 182



CM 400



CM 540



CM 712



CM 722



CM 731



CM 732



CM 756



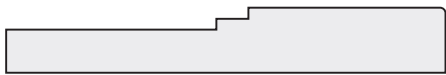
CM 766



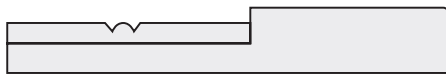
CM 777



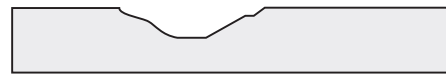
CM 785



CM 800



CM 819



CM 942

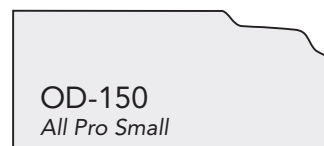
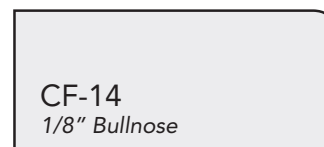


CM 970



CM 980

OUTSIDE EDGE DETAILS



DRAWER BOXES

DOVETAIL & DOWEL OPTIONS

Specifications and details featured in this guide are subject to change and availability.

For additional drawer box information please visit CoronaMillworks.com

Drawer scoops will be waxed. Scallop boxes are not available in Melamine material.

Our goal is to provide you with high-quality custom boxes on time and on budget.



DOWEL CONSTRUCTION



DOVETAIL CONSTRUCTION



MATERIAL OPTIONS

1/2" or 5/8" Sides with 1/4" or 1/2" Bottoms

Prefinished & Unfinished Plywood

- Baltic Birch
- Europly Maple

Unfinished Solid Wood *(Finished After)*

- Alder
- Cherry
- Maple *(Soft or Hard White)*
- Oak *(Red or White)*
- Walnut

Melamine *(Dowel Only)*

- Almond
- Black
- Grey
- Maple
- White

LASER LOGO ENGRAVING

Go ahead and sign your work

Give the lasting impression of a custom crafted drawer box by leaving a signature of your craftsmanship with your company logo. For the best results we recommend laser engraving on solid wood and plywood materials.

**There is a one-time laser logo setup charge.*

BUILD OPTIONS

Top Edge Type

- Bull Nose
- Square
- Square Flush

Top Edge Finish

- Clear Foil
- PVC Tape
- Wood Tape

Bottom Recess & Type

- 1/4" or 1/2" Recess
- Let-In 1 to 4 Sides
- Flush Mount
- Bottom Mount



OPTIONS



ANGLE BOX



SCALLOP BOX



FILE BOX
Letter & legal options



STANDARD TRASH PULL-OUT
Single bin option available



PREMIUM TRASH PULL-OUT
Single bin option available



SPICE PULL-OUT
Adjustable middle shelf



UNDERSINK PULL-OUT



SINGLE HAMPER



DOUBLE HAMPER



UTENSIL INSERT
7 options



SPICE INSERT



PAPER TOWEL INSERT
Available without front cut-out



HOT TOOL INSERT
Other options available

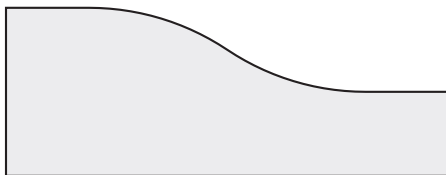


KNIFE BLOCK
Option 1

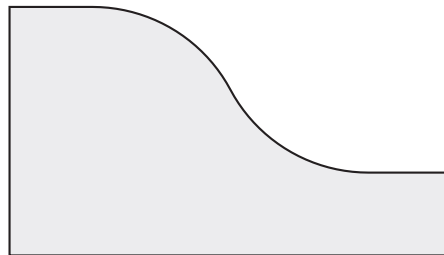


KNIFE BLOCK
Option 2

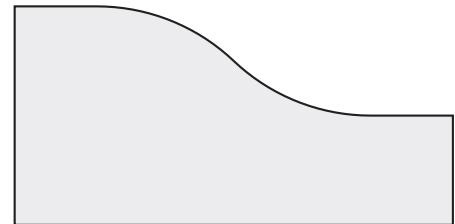
AVAILABLE FACE SCALLOP SIDE OPTIONS



3"
3" FRONT TO 6" BACK

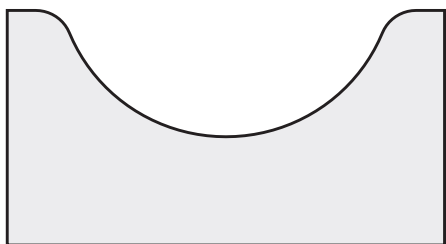


3"
3" FRONT TO 9" BACK

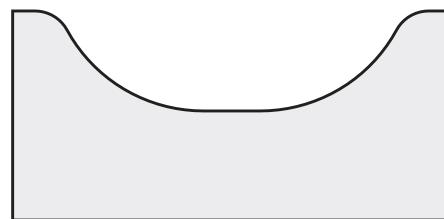


4"
4" FACE TO 8" BACK

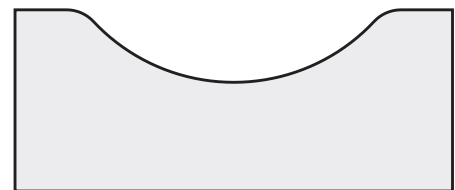
AVAILABLE SCOOP OPTIONS



#A
5-1/4" x 1-3/4"



#B
5-3/8" x 1-3/8"



#C
4-9/16" x 1"

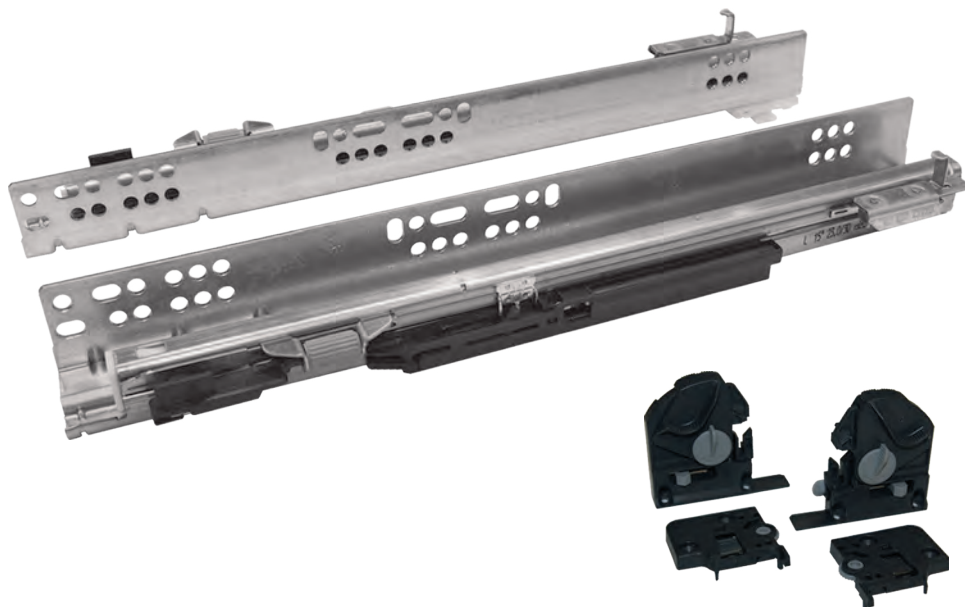
LET US HANDLE THE NOTCHING, DRILLING, AND CLIP INSTALLATION FOR YOU.

When concealed under-mount drawer slides are to be used, Corona Millworks can notch & drill drawer boxes at the factory. Quick-release front clips can be pre-installed as well. Both of these services are offered to save time at the job site and make for a quick and easy drawer box installation.

Pre-installed front clips are available for most major brands.



*Corona Millworks features Hettich Under-Mount drawer slides.
Blum and Side-Mount options are also available.*




Hettich

 **blum**[®]

 **G*GRASS**[®]

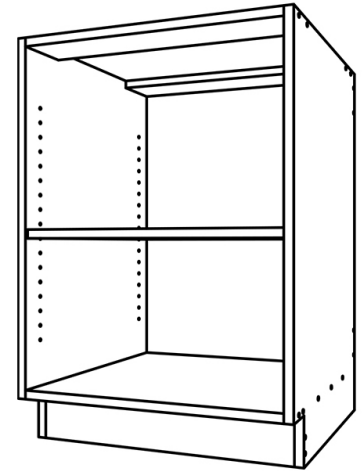
SALICE

MADE TO ORDER CASE GOODS

Corona Millworks utilizes Cabinet Vision software and CNC equipment for cabinet component manufacturing. With this technology, we can efficiently produce cabinet parts with no standard or stock sizes. Every component is custom produced per-order and shipped ready to assemble.

Our Cabinet Component Catalog offers a wide selection of CNC-produced Base, Upper, Tall, and Specialty cabinets.

Every component is custom produced per-order and is shipped to you ready to assemble.



**HEIGHT. WIDTH. DEPTH.
DELIVERED.**

GET QUOTES AND ORDER 24/7 AT CMWONLINE.COM





WARRANTY COVERAGE & CUSTOMER RESPONSIBILITY GUIDELINES

GENERAL TERMS

All correspondence and requests must be submitted in writing via email to your designated Customer Service Representative or Account Manager. Verbal or phone communication is not accepted for warranty-related matters.

Due to the custom nature of our products, all sales are final. Orders may not be returned or refunded if the delivered items match the specifications provided on the purchase order, even if they differ from the customer's intended application. Knobs and pulls are not included with any of our cabinets. Doors and drawer fronts are not pre-drilled for decorative hardware. Customers must supply their own knobs or pulls and drill onsite or request them as an add-on order where available.

All product images, samples, and digital renderings are intended only as representative references. Final products may vary slightly in color, sheen, or texture.

Corona Millworks does not apply paint or stain to wood doors or drawer fronts; all finishing occurs after customer receipt.

Because paints and stains are hand-sprayed, batch variation may occur. While we strive to maintain strict matching standards, an exact match between separate batches or replacement parts cannot be guaranteed. Corona Millworks will make every reasonable effort to color-match or grain-match products when requested. However, due to the natural variation in wood color, grain pattern, and texture, perfect alignment or match cannot be guaranteed and is not considered a defect.

If any product or component covered under warranty is no longer available, Corona Millworks reserves the right to provide a substitute of equal grade and quality currently in production.

Customer Responsibility

All specifications, material availability, limitations, manufacturing standards, and product details provided by Corona Millworks are subject to change without prior notice.

It is the customer's responsibility to review the most current warranty and product information, which will be published on our website. Placement of an order constitutes acceptance of the most current published terms.

Once an order has been placed, no changes can be made.

Any order canceled after submission will incur a cancellation fee, the amount of which depends on the stage of completion at the time the cancellation request is received.

WOOD DOORS & DRAWER FRONTS

All wood doors and drawer fronts carry a limited one-year warranty from the date of delivery, contingent upon compliance with the following conditions.

Product Specification and Size Limitations

To maintain structural integrity and warranty eligibility, all doors and drawer fronts must comply with Corona Millworks' manufacturing specifications. Products ordered outside these guidelines may be denied warranty coverage. Please refer to coronamillworks.com or current written documentation for full details on construction limitations by style.

- Solid Drawer Fronts must not exceed 10" in height or 33" in width.
- Cope and Stick Frame Doors over 48" in height must include a center rail.
- Wood Doors over 72" in height are not covered under the standard warranty.

Custom designs that fall outside of catalog specifications may require prior authorization and are subject to limited or no warranty coverage.

General Tolerances

Corona Millworks wood doors and drawer fronts are manufactured to the nearest 1/16" of an inch, adhering to precise construction standards. However, due to the natural properties of wood and accepted industry practices, the following tolerances apply and are not considered defects:

A warp or twist not exceeding 3/16", as measured across the length or width of the product (by laying flat against a true plane surface), shall not be considered a defect.

A tolerance of 1/16" is allowed in both overall dimensions and squareness.

Gaps at miter joints of less than 1/32" are considered acceptable and are not covered under warranty.

These tolerances reflect the natural behavior of wood and normal variability in production. Claims based on measurements within these ranges will not be honored under warranty. All wood components should be properly acclimated and inspected before finishing or installation.

Natural Wood Variations

Natural variations in color, grain configuration, and texture are inherent characteristics of genuine wood products and shall not be considered defects. These variations reflect the uniqueness of each individual piece of wood and may include:

- Differences in shading
- Mineral streaks
- Knots
- Growth rings

Such natural traits contribute to the authenticity and beauty of real wood and are not controllable through the manufacturing process.

Exact matches between doors, drawer fronts, or replacement items cannot be guaranteed.

Color or grain differences between sample materials and final products are expected and are not covered under this warranty.

Finishing Guidelines for Customers

Proper finishing is essential to preserve the integrity wood doors and drawer fronts and to maintain warranty coverage. The following requirements must be followed:

Products must be finished within the specified timeframe after receipt:

- **Within 24 hours** in coastal (within 5 miles of saltwater body) and in desert regions
- **Within 72 hours** in all other areas

All wood components must be finished evenly on all surfaces:

This includes fronts, backs, and all edges to ensure moisture balance and prevent warping or cracking.

Coastal Installation Warning

If products are installed or used within five (5) miles of a saltwater body, the warranty is void unless the wood is properly sealed and maintained using finishes appropriate for high salinity environments.

Salt-laden air accelerates moisture absorption, wood movement, and hardware corrosion.

Finishing products with appropriate sealers and topcoats — and maintaining them regularly — is the customer's responsibility. Failure to meet these finishing requirements will void warranty coverage.

Finishing Restrictions for Warranty Eligibility

Corona Millworks sells all wood doors and drawer fronts in an unfinished state and does not offer finishing services. While customers may choose to apply their own finishes, the following guidelines are provided as general best practices for maintaining product stability and performance.

Please note that finishing the product does not preserve warranty coverage.

To qualify for any warranty, claim or product remake under Corona Millworks' warranty policy, the following conditions must be met:

- Products must remain in their original, unfinished, and unaltered condition.
- Any application of paint, stain, sealer, clear coat, or other surface treatments will void all warranty coverage.
- Modifications such as trimming, cutting, drilling, or sanding also void the warranty.

If a product is returned for warranty evaluation and has been finished or altered in any way, the claim will be automatically denied.

Panel Construction Guidelines

Corona Millworks offers recessed panel doors and drawer fronts in 1/4", 3/8" and 7/16" thickness, each type is subject to the following conditions and warranty limitations:

7/16" Solid Panel Option

Doors and drawer fronts that have a 7/16" solid recessed (glue-up) panel can be changed to a 3/8" veneer panel upon request.



7/16" SOLID RECESS PANEL (GLUE-UP)



3/8" VENEER PANEL (SHEETGOOD)

The 3/8" veneer panel features a square back cut and sits closer to the frame to conceal the core material.

Veneer Panel Material Options

Doors and drawer fronts with a 3/8" veneer panel are only available to be manufactured in the following species:

- Alder (Select)
- Cherry (Select)
- Maple (Select Hard White)
- Oak (Select White)
- Oak (Rift White)
- Walnut (Select)

Solid glue-up panels are also susceptible to variations in color and grain due to the heavy planing and sanding needed to produce the 7/16" thick panel. Corona Millworks does not guarantee a color or grain match for glue up panels and is not considered a defect.

Corona Millworks recommends using veneer recessed panels whenever possible due to their stability and because they provide a consistent color and grain pattern.

Out-of-State Shipments – Warranty Limitation for Glue-Up Panels

Solid wood glue-up panel doors and drawer fronts are not warrantied when shipped outside the state of California. All 7/16" solid recessed (glue-up) panels must be produced with a veneer panel, not a solid wood glue-up panel.

Solid wood glue-up panels are highly sensitive to changes in climate during freight and at the destination address. Corona Millworks cannot guarantee performance, stability, or long-term quality, once exposed to environmental conditions outside of our controlled region.

Out-of-State Shipping Limitations (Wood Doors & Drawer Fronts)

Due to natural material behavior and environmental differences across regions, Corona Millworks cannot warranty solid wood doors or solid wood drawer fronts shipped outside the state of California.

Wood is a hygroscopic material and expands or contracts based on surrounding moisture levels.

During transport or installation in regions with humidity levels significantly different from California, solid wood products may experience:

- Warping or twisting
- Cracking or splitting
- Joint stress or separation
- Dimensional movement beyond normal tolerances

These conditions result from environmental moisture fluctuations, not manufacturing defects, and therefore cannot be covered under warranty.

Customer Responsibility (Out of State)

Customers receiving solid wood products outside California must understand:

- Environmental changes cannot be fully controlled, even with proper acclimation.
- Maintaining stable humidity and climate control is the customer's responsibility.
- Any structural movement or failure caused by environmental conditions is not warrantied

Compliance Requirement

All warranty coverage for this product category is contingent upon full adherence to the Environmental and Structural Warranty Guidelines. Failure to meet these conditions will void all applicable warranty coverage.

DRAWER BOXES AND PULL-OUTS

All Corona Millworks drawer boxes and pull-outs carry a limited one-year warranty from the date of delivery, contingent upon compliance with the following conditions:

Product Specification and Size Limitations

To maintain structural integrity and warranty eligibility, all drawer boxes and pull-outs must comply with Corona Millworks' manufacturing specifications. Products ordered outside these guidelines may be denied warranty coverage. Key specifications include, but are not limited to:

- Minimum height for standard drawers: 2-1/2"
- Maximum height for standard drawers: 26"
- Maximum height for hamper boxes: 29"
- Maximum width without center support strip: 36"
- Maximum width with center support strip: 48"

Custom designs that fall outside catalog specifications may require prior authorization and are subject to limited or no warranty coverage.

General Tolerances

All Corona Millworks drawer boxes and pull-outs are manufactured to the nearest 1/16", in accordance with precise construction standards. The following tolerances are acceptable and not considered defects:

- Overall Size and Squareness – 1/16" tolerance

Finish & Appearance Variations

Inconsistencies of finishes due to atmospheric changes and normal weathering is not covered under warranty. Variations in color, texture, or finish due to environmental exposure or material differences are normal and not considered defects.

Variations due to material changes or manufacturing updates are not defects.

"Footballs" (oval-shaped patches in the wood) are a natural occurrence and part of the manufacturing process.

Because the drawer front and back are not readily visible once the drawer is installed, defects and patches in these areas are considered acceptable and are not covered under warranty.

Drawer boxes are considered C grade and may include patches and larger blemishes/knots. Mineral streaks, discoloration, and other natural characteristics of veneer/wood are common and not covered under warranty.

Specialty Drawer Boxes

All specialty drawer boxes, including but not limited to spice, utensil, corner, partitioned, trash/recycle pullouts, pegboard-style, file, tiered/double-decker, and other custom organizational or accessory drawers, must be submitted with a detailed drawing (that can be obtained by your account manager or customer service representative) to ensure specifications match the customer's request.

Orders submitted without an accompanying drawing or sufficient dimensional details may be subject to delay, return for clarification, or cancellation. Corona Millworks is not responsible for remakes or misfits resulting from incomplete or missing specifications on specialty drawer orders.

Compliance Requirement

All warranty coverage for this product category is contingent upon full adherence to the Environmental and Structural Warranty Guidelines. Failure to meet these conditions will void all applicable warranty coverage.

THERMOFOIL DOORS & DRAWER FRONTS

Corona Millworks guarantees its Rigid Thermofoil (RTF) products (doors, drawer fronts, molding, bottle racks, valances and fillers) against de-lamination, irregular surface discoloration, warpage, or twisting for a period of five (5) years from the date of delivery, contingent upon compliance with the conditions listed in the Environmental and Structural Warranty Guidelines listed below.

The sole liability of Corona Millworks under this Warranty is repair or replacement of the product as stated above. In no event shall Corona Millworks be liable for labor, installation, removal or consequential or incidental damages. This Warranty is non-transferable.

General Tolerances

Warpage and twist must fall outside of accepted industry tolerances for a warranty claim to be considered.

- Warpage: Up to 3/16" (measured from a flat surface to the center-most point of the door) is considered acceptable and not warrantable.
- Twisting: A twist of 3/16" or less is considered within acceptable tolerance and is not covered under warranty.

Any claim involving movement must include documentation showing measurements taken per these standards.

Product Specification and Size Limitations

- Max warrantied height: 72".
- Absolute max manufacturing height: 96"

Material Availability Notice

If the colors selected are non-stock materials, production lead times will vary based on material availability and supplier delivery schedules.

Colors chosen outside of Corona Millworks' curated material collections may result in extended lead times and may incur additional costs due to special-order procurement, minimum order requirements, or increased handling.

Customers will be notified if material constraints affect the requested delivery timeline.

Thermofoil doors purchased with prior notice that the foil material has been discontinued by the manufacturer are excluded from warranty coverage. As replacement with the same material is not possible, any warranty of claims associated with these products will be deemed invalid.

Compliance Requirement

All warranty coverage for this product category is contingent upon full adherence to the Environmental and Structural Warranty Guidelines. Failure to meet these conditions will void all applicable warranty coverage.

E-SERIES DOORS & DRAWER FRONTS

All standard E-Series edge banded doors and drawer fronts are covered under a 1-year manufacturing defect warranty from the date of original purchase. This coverage includes the following defects:

- Delamination of surface material
- Joint separation in 3- and 5-piece construction
- Warpage or twist exceeding 1/16" per foot (not more than 1/8" total)

No extended warranty applies to standard E-Series products beyond this 1-year coverage.

This warranty remains with the original purchaser and is non-transferable.

Product Specification and Size Limitations

Euro Series 1-Piece (Slab) & Mini Shaker Styles

- Heights & Warranty
 - Maximum warrantied height: 65".
 - Doors over 84" → Additional cost applies.
- Minimum sizing
 - 1-Piece (Slab) minimum size: 3" x 3"
 - Mini Shaker minimum size: 6" x 6"

Euro Series Standard 3 & 5-Piece Doors

- Heights and Warranty
 - Doors over 65" without center rail are not eligible for warranty coverage.
 - Doors over 84" → Additional cost applies.
 - Maximum height manufactured: 96" (special approval + added cost).
- Construction Options
 - Available frame widths: 2 1/2", 3".
- Minimum sizing
 - Minimum door width: 8 (smaller sizes produced as slab).

Euro Series 5-Piece Drawer Fronts

- Standard rail width: 2 1/2"
 - Minimum drawer height with 2 1/2" rails: 8.00" (smaller sized produced as slab).
- Minimum rail width: 2 1/2"
 - Minimum drawer height with 2 1/2" rails: 8" (smaller sizes produced as slab).

Euro Series 5-Piece Glass Doors

- Heights and Warranty
 - Doors over 48" tall without a center rail → Not covered due to weight stress.
 - Maximum warrantied height with center rail: 65".
 - Absolute max manufacturing height: 96" (no warranty above 65" max).

Edge Banding

- Fillers under 3" width will not be edge banded.

Mini Shaker Styles

For best long term finish performance, Corona recommends selecting Mini Shaker fronts from the approved Mini Shaker material list. Material selected outside the approved list are not covered for finish-quality warranty, but manufacturing and structural coverage remains.

Mini Shaker styles may also be subject to extended lead times due to the nature of the profile, material constraints, and production requirements.

Grain Matching (not available in Mini Shaker Styles)

Corona Millworks will grain-match textured melamine doors and drawer fronts upon customer request. Our standard production method is non-grain-matched unless otherwise specified.

To request grain matching, customers are required to submit a fully detailed and clearly labeled elevation drawing indicating the desired grain direction and alignment. This documentation ensures accuracy and reduces the possibility of error during order processing or production.

Orders requesting grain matching that are submitted without an elevation drawing or clear labeling will be: returned to the customer for clarification, and subject to delays until complete, production-ready documentation is received.

Please note that not all materials cannot be grain-matched across all sizes or configurations due to panel dimensions, material constraints, or manufacturer limitations.

If a requested grain match is not feasible, Corona Millworks will notify the customer of the material restriction, and suggest a possible alternative or partial match, only if applicable and materially achievable.

Corona Millworks is not responsible for mismatches or remake requests resulting from missing, unclear, or incomplete grain-match instructions submitted at the time of order.

Compliance Requirement

All warranty coverage for this product category is contingent upon full adherence to the Environmental and Structural Warranty Guidelines. Failure to meet these conditions will void all applicable warranty coverage.

CABINET CASE GOODS, & HARDWARE

Corona Millworks warrants its cabinet carcasses, case goods, and hardware—including but not limited to flat-packed cabinet bodies, shelving, panels, drawer boxes, slides, hinges, and clips/knobs—against defects in materials and manufacturing for a period of one (1) year from the date of delivery.

This warranty is void once any component has been hung, hinged, mounted, or permanently installed. Once installation occurs, any failures or issues are considered installation-related and are not covered under Corona Millworks' manufacturing warranty.

Covered Defects

Covered defects include, but are not limited to:

- Structural failure of the cabinet carcass or case good under normal use conditions.
- Machining errors, including mis-bored holes, incorrect dado placement, or improper joinery.
- Hardware malfunction due to defective materials (e.g., slides, hinges, or clips failing under normal use).

Construction Requirements & Limitations

To ensure cabinet stability and performance, the following construction standards apply:

- Cabinets over 46" wide must include a center partition.
- Cabinets over 72" tall must include at least one (1) fixed shelf.
- Sink base cabinets do not carry water-damage warranty coverage.
- Rollouts installed in the bottom of sink cabinets are not covered under warranty.
- Cabinets ordered without backs will include nailers and a retro back arrangement.

Environmental & Application Limitations

This warranty applies to all Corona Millworks flat-packed products regardless of end-use environment, including commercial, residential, industrial, and institutional use. However, coverage excludes failures caused by exposure to:

- Areas of high heat or direct appliance contact (ovens, microwaves, hoods, refrigerators, freezers, warming drawers).
- High-humidity or high-temperature environments, such as bathrooms, wet rooms, and water closets — especially for cabinetry made with TFL, RTF, HPL, melamines, or other thermally fused materials.
- Prolonged exposure to moisture, leaks, flooding, or plumbing failures.

Products installed in the above environments may be subject to limited warranty or no warranty depending on severity of exposure.

Exclusions

This warranty does *not* apply to:

- Water damage to sink bases or cabinetry installed near water sources.
- Damage caused by improper assembly, incorrect installation, or jobsite mishandling.
- Warping, swelling, or delamination caused by moisture exposure or unconditioned environments.
- Improper structural modifications, field cutting, or alterations to carcass load-bearing components.
- Damage caused by improper appliance clearance or excessive heat.

Hardware Coverage

Hardware included with Corona Millworks case goods is covered for hardware defects only, such as hinge failure, slide defects and/or latch or clip malfunction.

Normal wear, misalignment due to installation, and improper adjustment are excluded.

Compliance Requirement

All warranty coverage for this product category is contingent upon full adherence to the Environmental and Structural Warranty Guidelines. Failure to meet these conditions will void all applicable warranty coverage.

ENVIRONMENTAL & STRUCTURAL WARRANTY GUIDELINES

Environmental Warranty Requirements

To maintain warranty eligibility, all doors, drawer fronts, and related products must be stored and installed in climate-controlled environments. Damage caused by exposure to improper environmental conditions is not covered.

Corona Millworks does not warranty defects resulting from exposure to:

- Direct or prolonged sunlight
- Open or unconditioned garages
- Freshly plastered, painted, or tiled environments
- Damp, humid, or unventilated areas
- Freight or shipping conditions involving excessive heat or humidity

Climate Control Requirements

- Relative humidity must be maintained between 35%–55%.
- Moisture content must stabilize between 6%–10% prior to finishing or installation.
- Upon delivery, receivers must:
 - Inspect products immediately
 - Store all items in a climate-controlled indoor space
 - Avoid prolonged storage in trucks, docks, or unregulated facilities

Corona Millworks is not responsible for issues caused by shipping delays, improper holding environments, or environmental exposure after delivery.

Failure to comply with these requirements voids the warranty, even if products arrive in perfect condition.

Defects, Exclusions & Structural Integrity Requirements

Covered Manufacturing Defects

A manufacturing defect is any physical imperfection resulting from Corona Millworks' production processes that negatively affects the product's appearance, fit, function, or structural performance.

Covered defects include, but are not limited to:

- Incorrect sizing or specifications beyond published tolerances
- Edge-banding defects such as missing, lifted, or poorly bonded edges
- Doors, drawer fronts, or panels that are out-of-square beyond allowed tolerances
- Structural assembly issues related to joinery or construction
- Damage incurred during shipping or handling prior to receipt

Natural wood variation is not a defect. Wood is an organic material and inherently contains differences in grain, color, mineral streaks, knots, and texture.

Customers requiring a more uniform appearance are encouraged to consider textured melamine options.

For material guidance, please contact your Account Manager.

Conditions Not Considered Defects & Not Covered Under Warranty

The following issues are excluded from warranty coverage because they are caused by environmental exposure, improper installation, improper handling, or customer-directed modifications, rather than manufacturing error.

A. Improper Temperature or Moisture Exposure

Warranty is void when products are subject to:

- Installation in areas where temperatures exceed 150°F
- Missing melamine filler panels near heat-producing appliances (ovens, ranges, microwaves, warming drawers)
- High heat, high humidity, steam, or direct appliance contact
- Bathrooms, wet rooms, water closets, or other moisture-intensive environments (especially for TFL, RTF, HPL, and melamine materials)
- Prolonged exposure to leaks, flooding, or plumbing failures

Thermofoil delamination caused by any of the above conditions is not warrantable.

B. Improper Hardware or Modifications

Warranty is void when structural integrity is compromised due to:

- Hinges, pulls, or handles installed too close to edges or joints
- Damage caused by mounting devices, suspension hardware, decorations, or foreign attachments
- Trimming, cutting, sanding, or altering products after manufacturing
- Over-tightening screws or using improper fasteners

C. Improper Handling or Installation

Not covered when resulting from:

- Mishandling during transport, storage, or installation
- Dropping units or placing components under stress
- Mounting doors out-of-square or over-adjusting hinges
- Warping or twisting caused by uneven mounting surfaces or misaligned cabinetry
- Structural failure due to excessive weight or unsupported spans

D. Customer-Specified Deviations

Products not covered when customer specifications require construction outside Corona Millworks' standards, including but not limited to:

- Oversized doors
- Reduced panel thickness
- Non-standard engineering or custom modifications not approved by Corona Millworks

E. Cleaning, Abuse & Environmental Wear

Not covered when resulting from:

- Fading, scratches, dents, gouges, or general wear
- Cleaning products containing ammonia, acetone, bleach, or harsh solvents
- Poor maintenance or misuse

F. Color Change Standard

Color variation occurs naturally over time. Only discoloration greater than ΔE 3.0 on the CIE Lab* scale is considered unacceptable.

Natural shifts below this threshold are not covered.

Replacement & Substitution Rights

Corona Millworks may inspect, repair, or replace defective components at its discretion. If exact materials are unavailable, substitutions of equal grade and quality may be used. Replacement parts may vary in color or texture due to material updates or natural variation. Such variance is not considered a defect.

Remedies do not include monetary refunds. Remakes carry no cash value and apply only to the original product.

Warranty Claims

Upon delivery items should be inspected for any damage prior to signing the delivery ticket. Damage or incorrect material claims must be made in writing within three (3) days of delivery.

To Submit a Rework Request:

Customers must contact their Customer Service Representative or Account Manager and provide:

- Sales order number and or job name
- Clear photos of the issue
- Full contact information
- Any relevant supporting details

Incomplete submissions can delay or void processing.

Processing & Timelines

Once approved:

- Standard turnaround is within 5-7 business days, excluding transit times for customers outside of local delivery routes.
- Specialty/custom products may take longer.
- Lead times that contain custom/discontinued colors depend on material availability.

Custom materials are stored for 90 days for potential rework (if applicable). After this time, they may no longer be available.

Any alterations or modifications by third parties void remake eligibility.

WILL CALL POLICY

Orders scheduled for Will Call must be picked up on the designated pickup date. Any order that remains in Will Call for more than three (3) calendar days will result in automatic voiding of the product warranty.

This policy is in place to ensure product integrity, as prolonged storage in uncontrolled environments may expose items to heat, humidity, or moisture, which can compromise the quality of products.

Timely pickup is the responsibility of the customer and is essential for maintaining compliance with all warranty terms.

ONLINE ORDERING

Can't find what you're looking for? Need more options?
The **CMW Online Portal** puts you in control.

Through our online ordering platform, you can configure cabinet doors, drawer boxes, and components to your exact specifications, even create fully custom wood doors by mixing and matching parts.

No guesswork. Just precision.

AS EASY AS 1-2-3

1. Choose Your Product

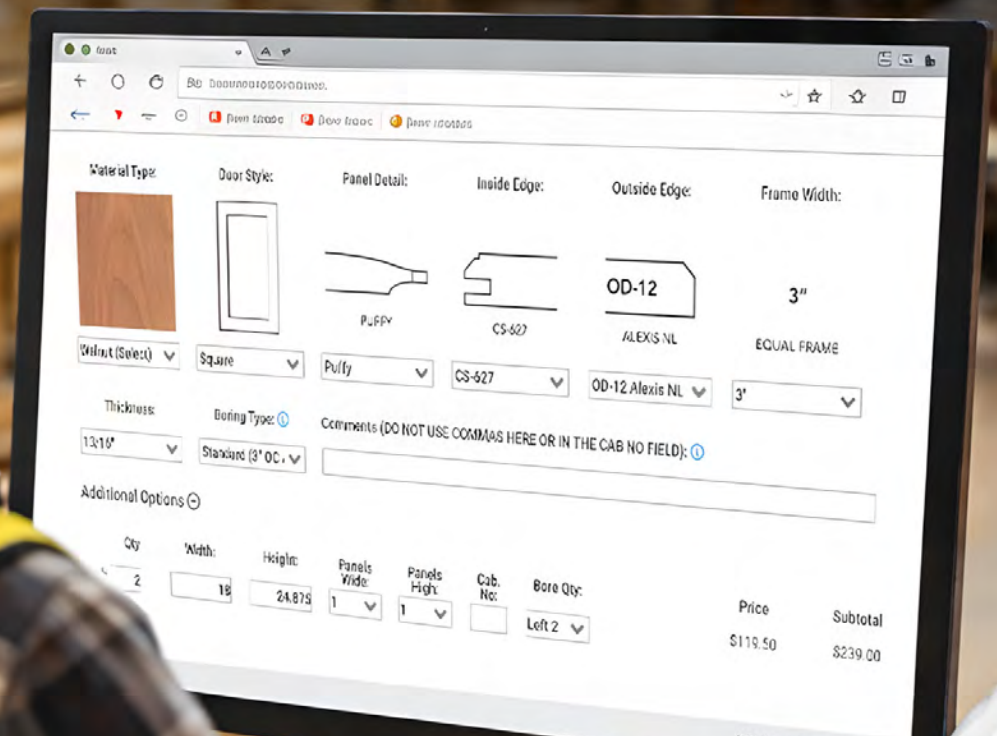
Select from custom cabinet doors, drawer fronts, and drawer boxes. 5-piece solid wood, mitered, CNC thermofoil, E-Series, dovetail, or dowel. Built to order. No shortcuts.

2. Choose Your Material

Pick the look and performance you need. Solid wood, 50+ thermofoil colors, acrylic, matte, veneer, plywood, or melamine. Options that fit your shop and your projects.

3. Choose Your Size

Every part is made to your exact specs. Custom width, height, depth, frames, and thickness. No standard sizes. No compromises.



The image shows a man in a yellow safety vest looking at a computer monitor displaying the CMW Online Portal configuration interface. The interface is a web browser window with a URL bar and navigation buttons. The main content area is divided into several sections for configuring a cabinet door:

- Material Type:** A wood grain image and a dropdown menu set to "Walnut (Select)".
- Door Style:** A diagram of a door and a dropdown menu set to "Square".
- Panel Detail:** A diagram of a panel and a dropdown menu set to "Puffy".
- Inside Edge:** A diagram of an edge and a dropdown menu set to "CS-627".
- Outside Edge:** A diagram of an edge and a dropdown menu set to "OD-12 Alexis NL".
- Frame Width:** A dropdown menu set to "3\"".

Below these sections, there are additional options:

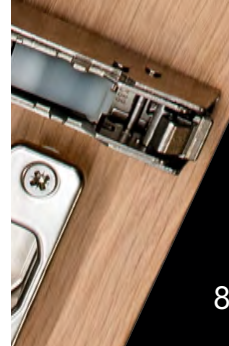
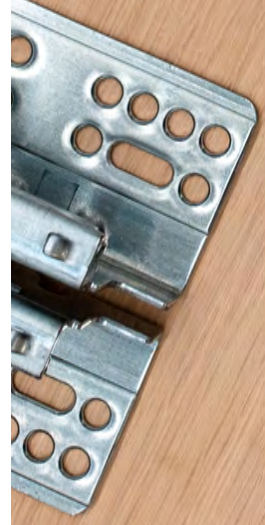
- Thickness:** A dropdown menu set to "1 3/16\"".
- Boring Type:** A dropdown menu set to "Standard (3\" OC)".
- Comments:** A text input field with a warning icon and the text "(DO NOT USE COMMAS HERE OR IN THE CAB NO FIELD)".

At the bottom, there is a table for "Additional Options":

Qty	Width	Height	Panel Width	Panel Height	Cab. No.	Bore Qty.	Price	Subtotal
2	18	24.875	1	1		Left 2	\$119.50	\$239.00

CMWONLINE.COM IS AVAILABLE 24 HOURS A DAY – 7 DAYS A WEEK





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USA**
CABINET DOORS
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